





OPTICAL LINEAR ENCODERS

- Incremental optical system
- Different mesuring lengths from 50 mm to 1000 mm
- Reader sensor which is beared with steel shafts and rollers
- Gasket protected aluminium body
- Selectable reference signal which can be selected at every 10 mm
- 3 pcs LED indicators
- 5µm resolution
- **IP54** protection class
- Compact design
- Wide mounting tolerance when connected with joint
- 60 m/min traversing speed

USER MANUAL

1. WARNINGS

- 1. The installation of the product is carried out by the customer who purchases the product, according to the wiring diagrams, installation information, etc. in this manual.
- 2. Maintenance and repair should be done by the technicians authorized by the manufacturer firm.
- 3. There must be minimum distance between the sensor and control unit. Avoid additions except the suitable connector unless it needs.
- 4. Not to damage the sensor supply directions and voltage must be paid attention (For TTL sensor max. 5V; PP, HTL, HPL sensor max. 30V). Don't energize before all connections completed.
- 5. Keep away the sensor cable from as high power energy cables, contactor, motor, switched power supplies, inductive and capacitive noisy supplies.
- 6. Shielding edge of the sensor cable must be ground connected.
- 7. There is no part in the product that can be replaced by the user or repaired in case of a fault. Please contact the service in these cases
- Transport and storage should be at their original packaging and an ambient temperature of -20°C / + 70°C in such a way that they will not be exposed to oil, dust, humudity, impact, vibration, falling or water.
- 9. During use of the product, oil, dust, liquid, etc. avoid contact with substances.
- 10. Chemicals such as alcohol, thinner etc. should not be used for cleaning the product. The product should be wiped with a damp cloth.
- 11. The product may be damaged and may become unusable if used outside of the specifications in the user manual.
- 12. The product will be out of warranty if used outside of the specifications in the user manual and opened or repaired other than authorized services.



2. GENERAL INFORMATIONS

The OLC 43X series optical linear encoders consist of a gasket protected aluminium body and reader sensor moving in this body. It is frictionless because of making non-contact measuring with glass scale. With its selectable reference signal at every 10 mm and its 5µm resolution, it is very suitable for high precision measurements With gasketed structure, it has extra protection against dust, dirt and chip.



General Using Areas

- Manuel Benches
- Press Brakes and Bending Machines
- Robotic and Material Packaging
- Linear Bearing Systems
- Automation and Robotic Applications

PRODUCT COD	DE						
Model OLC 430 : L+150mm OLC 431 : L+130mm	HTL : 1030 VDC Supp	ut Line Driver Output Ily Line Driver Output Y Pull Output ctor	Cable Leng 3M : 3m 5M : 5m 10M : 10n *Optionall lengths up meters.	cable cable i cable y other	Cable Type/ Direction [*] C : PUR Cable R : Fror L : Fror	n right	Measuring Length (stroke)* Different measuring lengths from 50 mm to 1000 mm
OLC 43X = XXX Resolutio 005 : 5μm		X = Output Signals 2 (A,B) 3 (A,B,Z) 4 (A,/A,B,/B) 6 (A,/A,B,/B,Z,/3	r s f Z) c	K: 0,5 m cat emale socke able and M2	* o socket on cable ole and M16 / 8 pin et + (X-0,5) meters 16 / 8 pin male socket gth selected in	B : Begir M : Mido E : End No code *Optiona requeste	ce Point (Z)*

3.TECHNICAL SPECIFICATIONS

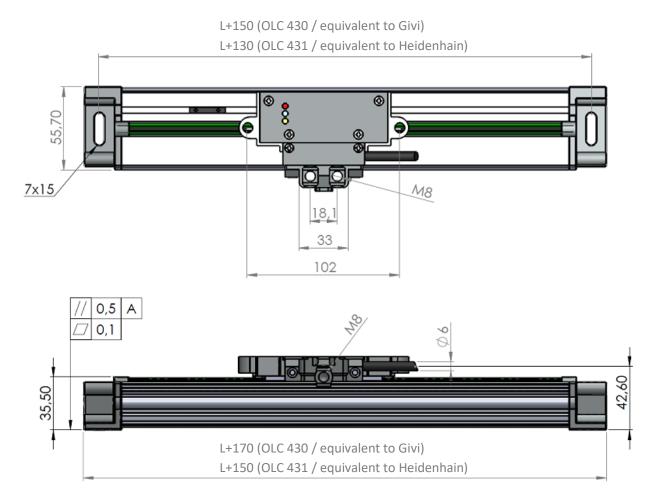
MECHANICAL SPECIFICATIONS

Measuring Type	Optical, transmissive
Measuring Lengths	Different measuring lengths from 50 mm to 1000 mm
Resolution	5 μm
Accuracy	± 10 μm
Repeatability	± 1 pulse
Max Traversing Speed	60m/min
Max Acceleration	30 m/s²
Required Moving Force	> 1.5 N
Operating Temperature	0°C+50 °C
Storage Temperature	-20°C+70 °C
Protection Class	IP54
Body Material	Aluminium
Max cable length	100 meters
Electrical connection	M16 / 8 pin female socket, 5 or 8 x 0.14 mm ² shielded cable

ELECTRICAL SPECIFICATIONS

5 Vdc, +10 Vdc+30Vdc
50 mA @5 VDC 70 mA @1030 VDC
TTL, Push Pull Line Driver, NPN or PNP
A,B,Z A,B A,/A,B,/B A,/A,B,/B,Z,/Z
At the beginning, middle or end of the measuring length, or selectable with magnet every 10 mm
20 µm

4.MECHANICAL DIMENSIONS



L: Measuring Length

A: Machine Guide

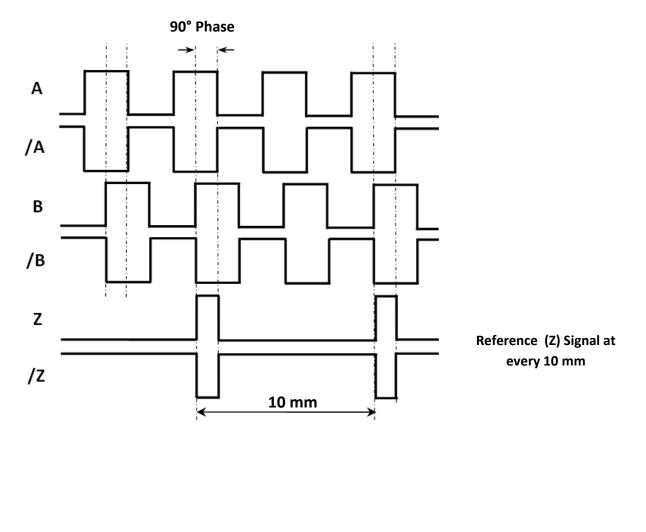
	Standard Measuring Lengths* (L) (mm)								
50	70	100	120	150	170	200	220	250	270
300	320	350	370	400	420	450	470	500	550
600	650	700	750	800	850	900	950	1000	

(*) Optionally, different measuring lengths can be requested. Please contact the company for non-standard requests.

5.ELECTRICAL CONNECTIONS

SIGNAL	CABLE COLOR	D-SUB 9 PIN SOCKET / PIN NO
+V	RED	1
0V	BLACK	2
А	YELLOW	3
Z	PINK	4
В	GREEN	5
/В	WHITE	6
/Z	GREY	7
/A	BLUE	8

In the above table, the cable colors of sensors output signals are given. If the control circuit is suitable in the Line Driver, sensors of the not output signals (/A, /B, /Z) have to be added to the system. If it is not suitable /A, /B, /Z signal cables must be fixed as insulated separately. Don't forget that these edges have electricity too.



6.REFERENCE POINT ADJUSTMENT

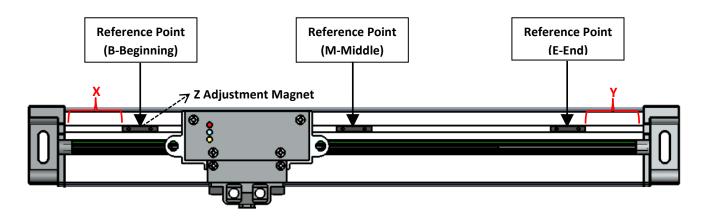
Reference point;

Can be selected at the beginning, middle and / or end of the measurement length used as standard.

NOTE:

In OLC 430 model; The reference points are 60 mm from the left (X) and right (Y) sides. There is an area that is not measured of 19 mm at the beginning and 11.4 mm at the end of the ruler.

In OLC 431 model; The reference points are 50 mm from the left (X) and right (Y) sides. There is an area that is not measured of 3.5 mm at the beginning and 6.5 mm at the end of the ruler.



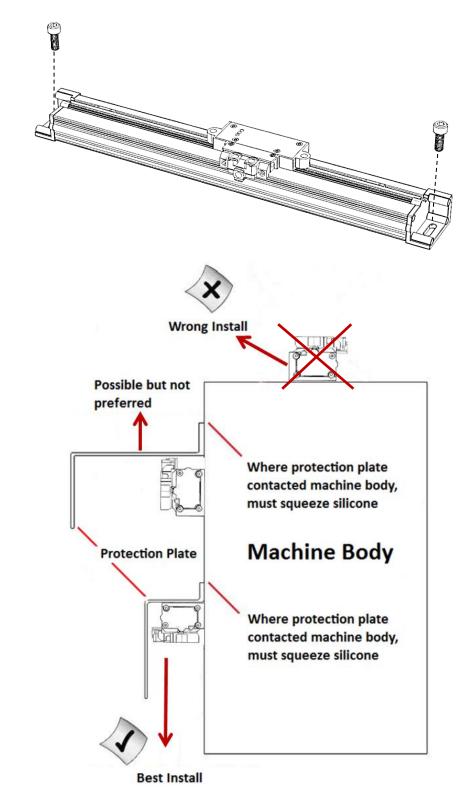
Reference point can be adjusted as requested with the Z adjustment magnet in 10 mm steps along the measurement length from the reference points marked on the ruler when necessary.

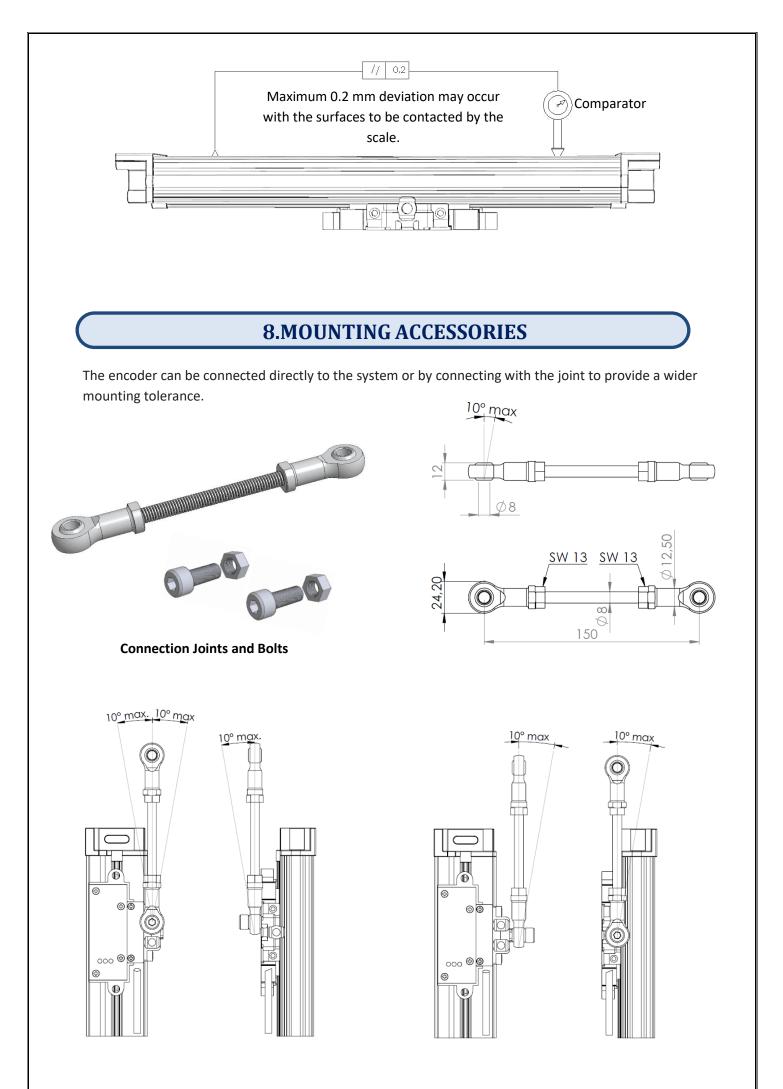
For this purpose, the bolts on the magnet are loosened and moved to the desired point in 10 mm steps. When the magnet reaches the desired point, the bolts are fixed by tightening and the new reference point is set.



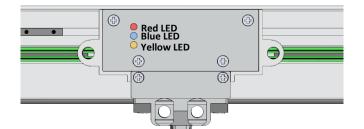
7.MECHANICAL MOUNTING

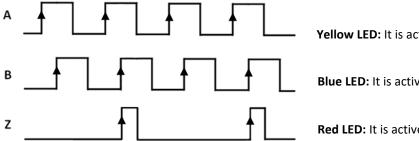
The smooth installation of the OLC 43X scale is an important consideration for the proper functioning of the system. Figure below shows the correct installation of the system. The upper part of the reader sensor should be mounted facing the floor. In this way, the effect of negative factors on the system is minimized. In addition, the protection sheet should be used, extra protection should be provided by squeezing the silicon to the points where the machine body and the protection sheet meet. The reader head is mounted in profile, the distance between the profile and the reader head is fixed. Parallelism between the reader head and the profile should remain the same for the whole distance. During the mounting phase, the scale profile and reader head must be adjusted with appropriate equipment such as the comparator.





9.LED INDICATORS





Yellow LED: It is active at the rising edges of the A signal.

Blue LED: It is active at the rising edges of the B signal.

Red LED: It is active at the rising edges of the Z signal.

10.BOX CONTENTS

Product	Description	
OLC 43X	Optical Linear Encoder	
User Manual	1 pcs	
Mounting Equipment	Joint set, 2 pcs imbus bolts and 4 pcs nuts	
Socket	cket 1 pcs D-SUB 9 pin male connector	

*Other Socket Connections

S41 Socket

Pin Number	Cable Color	Signal
1	RED	POWER SUPPLY
2	BLACK	0 V
3	YELLOW	Α
4	PINK	Z
5	GREEN	В
6	WHITE	/В
7	GREY	/Z
8	BLUE	/A
9	-	-

S86 Socket

Pin Number	Cable Color	Signal
1	PINK	Z
2	GREEN	В
3	YELLOW	А
4	-	-
5	BLACK	GROUND
6	GREY	/Z
7	WHITE	/В
8	BLUE	/A
9	RED	POWER SUPPLY

S87 Socket

Pin Number	Cable Color	Signal
1	-	-
2	RED	POWER SUPPLY
3	BLACK	GROUND
4	BLUE	/A
5	YELLOW	Α
6	WHITE	/В
7	GREY	/Z
8	PINK	Z
9	GREEN	В

S71 Socket

Pin Number	Cable Color	Signal
1	BLACK	GROUND
2	BLUE	/A
3	WHITE	/В
4	GREY	/Z
5	RED	POWER SUPPLY
6	YELLOW	Α
7	GREEN	В
8	PINK	Z
9	-	-

S50 ve S58 Socket

Pin Number	Cable Color	Signal
1	PINK	Z
2	GREY	/Z
3	RED	POWER SUPPLY
4	-	-
5	BLACK	GROUND
6	YELLOW	А
7	BLUE	/A
8	WHITE	/В
9	GREEN	В

S43 Socket

Pin Number	Cable Color	Signal
1	YELLOW	Α
2	BLUE	/A
3	GREEN	В
4	WHITE	/В
5	PINK	Z
6	GREY	/Z
7	-	-
8	-	-
9	RED	POWER SUPPLY
10	-	-
11	BLACK	GROUND
12	-	-
13	-	-
14	-	-
15	SHIELD	GND

S42 Socket (SINO CONNECTION)

Pin Number	Cable Color	Signal
1	BLUE	/A
2	BLACK	GROUND
3	WHITE	/В
4	-	-
5	GREY	/Z
6	YELLOW	А
7	RED	POWER SUPPLY
8	GREEN	В
9	PINK	Z

S57 Socket

Pin Number	Cable Color	Signal
1	YELLOW	A
2	BLUE	/A
3	-	-
4	PINK	Z
5	GREY	/z
6	-	-
7	-	-
8	BLACK	GROUND
9	-	-
10	GREEN	В
11	WHITE	/В
12	-	-
13	-	-
14	-	-
15	RED	POWER SUPPLY



ATEK ELEKTRONİK SENSÖR TEKNOLOJİLERİ SANAYİ VE TİCARET A.Ş.

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