

INDUCTIVE LINEAR POSITION SENSOR USER MANUAL ILT-110 (Analog Output)

GENERAL DESCRIPTION



The working principle of ILT-110 series inductive linear position sensors depends on the RLC coupling between the positioning element and the sensor. An output signal is provided according to the position of the positioning element. Thanks to the touchless working principle, they are long-lasting since there are no factors such as wear and tear.

They offer wide temperature tolerance, high repeatability, resolution and linearity. They work stably for a long time without being affected by electromagnetic fields. The are used in applications such as manufacturing engineering, plastic injection molding, textile, packaging, sheet metal working, woodwork, automation technology.

WARNINGS

- The installation of the product is carried out by the customer who purchases the product, according to the wiring diagrams, installation information, etc. in this manual.
- Maintenance and repair should be done by the technicians authorized by the manufacturer firm.
- There must be minimum distance between the sensor and control unit. Avoid additions except the suitable connector unless it needs.
- The system may perform uncontrolled movements during start-up, especially when it is part of a control system whose parameters have not yet been set. For this reason, the sensor should not be used especially in applications where the safety of property and life depends on the operation of the device.
- For not to damage the sensor, supply directions and voltage range must be paid attention. Don't energize before all connections completed.
- Transducer and controller must be connected by using a shielded cable. The cable shield must be grounded.
- Elongation of the cable connection to more than 30 m results in loss of CE compliance !
- Very strong magnetic fields in the immediate vicinity of the position marker can cause false signals.
- Transport and storage should be at their original packaging and an ambient temperature of -20°C / + 70°C in such a way that they will not be exposed to dust, humudity, impact, vibration, falling or water.
- Chemicals such as alcohol, thinner etc. should not be used for cleaning the product. The product should be wiped with a damp cloth.
- The product may be damaged and may become unusable if used outside of the specifications in the user manual.
- The product will be out of warranty if used outside of the specifications in the user manual and opened or repaired other than authorized services.

TECHNICAL DATA						
Mechanical Data						
Housing Length (A)	B + 84 mm					
Electrical Stroke (B)	Between 100 mm 500 mm in steps of 50 mm					
	Between 500 mm 1000 mm in steps of 100 mm					
Protection Class	IP64					
Life	Mechanically unlimited					
Mechanical Fixing	Adjustable (movable) mounting feet					
Operating Temperature	-20°C+70°C					
Storage Temperature	-20°C+70°C					
Material	Position Marker: POM					
Wateria	Housing: Anodized aluminum					
Electrical Data						
Electrical stroke (B)	Electrical stroke (B) Between 100 mm 500 mm in steps of 50 mm, Between 500 mm 1000 mm in steps of 100 mm					
Output Signal	Output Signal 0-10V, 0.5-4.5V, 0-5V, 0-20 mA, 4-20 mA					
Number of channel	1					
Output Update rate	500 Hz max.					
Signal propagation delay 2, 3, 4, 5, 6, 8, 10 ms (according to filter selection)						
Resolution	16 bit					
Absolute Linearity $\leq \pm$ %0.025 FS (min. \pm 100 μ m) (when the signal propagation delay is 10 ms)						
Reproducibility $< \pm$ %0.012 FS (when the signal propagation delay is 10 ms)						
Supply voltage	1533VDC					
Supply voltage ripple	≤ %10 Vss					
Power consumption (w/o load)	0.5W					
Overvoltage protection	33 VDC					
Reverse polarity protection	Yes, up to supply voltage max					
Short circuit protection	Yes (outputs, GND and supply voltage), Up to 12V					

ELECTRICAL CONNECTIONS								
		M12/5 Pin male co	nn. On the sensor	Extension cable with	M12/5 pin female conn.			
		20 5						
Analog Voltage	Analog Current	Pin No Cable Color		Pin No	Cable Color			
+V	+V	1	Red	1	Brown			
N/C	lout	2	Green	2	White			
GND	GND	3	Black	3	Blue			
Vout	N/C	4	Yellow	4	Black			
Prog	Prog	5	Pink	5	Grey			

Analog Output Settings

Blue or green LED flashes every second in normal operating condition.

Prog pin (pin 5) and GND (pin 3) are short-circuited until the LED on the product starts to flash blue. Thus, programming mode is entered. **Step 1 - Setting the starting point:** After the position marker is brought to the desired starting point, Prog pin (pin5) and GND (pin3) are shortcircuited for 1 second and the minimum analog value (4mA/0V) is set. In this case, the LED lights up blue for 2 seconds and then proceed to step 2.

Step 2 – Setting the end point: After the position marker is brought to the desired end point, Prog pin (pin5) and GND (pin3) are shortcircuited for 1 second. Thus, the max analog value (20mA / 10V) is set and the programming mode is exited.

Return to Factory Settings:

In step 1, if Prog pin(pin5) and GND(pin3) are short-circuited until the LED on the product starts to flash green, the factory settings will be restored (starting 4mA / 0V, ending 20mA / 10V).

In step 2, if Prog pin(pin5) and GND(pin3) are short-circuited until the LED on the product starts to flash green, the factory settings will be restored (start 20mA / 10V, end 4mA / 0V).

Note: After the analog output settings are finished, the Prog pin must be left connected to + V.

MECHANICAL DIMENSIONS (mm) AND MOUNTING



KK-ILT.002 10.07.24 Rev No:1

POSITION MARKERS



LED FUNCTION

Led Color	Description	Satus
Off	Sensor is not working – No supply	
Green	Sensor is working – Position marker is within measuring range	
Blue flash (1 sn)	Sensor is working - Position marker is outside od measuring range (±6mm max)	
Red flash (1 sn)	Sensor is working - Position marker is outside od measuring range	
Red fast flash (100 ms)	Sensor error	

BOX CONTENT						
Product Description						
ILT-110	10 Inductive Linear Position Sensor					
Mounting Clamps 4 pcs up to 500 mm stroke, 6 pcs after 500 mm stroke						
Mounting Screw M4x15 countersunk screw (according to number of mounting clamps)						
User Manual	1 pcs					

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			Filter Selection	n			
Model			02 : 2ms (standard) Electric *For others see Electric Electrical specifications/signal S69M : connect propagation delay connect			Electrical Connection S69M : M12/5 pin male connector	
ILT110 -	XXXX	-	XX	-	XX	-	XXXX
	Measuring Lengths	s (stro ength:	ke) s from 100 mm		Electrical Interfa	ice	کانون ابزار تلفن
	*Measuring length can 100 mm 500 mm in 50 500 mm 1000 mm in 1	be sele) mm st 100 mm	cted between teps, between 1 steps.		V3 : 0.5-4.5V A : 4-20 mA A0 : 0-20 mA		021 66 39 39 00 0912 147 3023

OPTIONAL PRODUCTS							
Product	Code	Description	Pin Configuration				
	M12/P5 CONNECTOR 5MT 90'	M12/5 pin female connector, with 5 meters cable, 90° (For connection with M12/5 pin male connector on the sensor)	1. 5.2 43				
	M12/P5 CONNECTOR 5MT STRAIGHT	M12/5 pin female connector, with 5 meters cable, straight (For connection with M12/5 pin male connector on the sensor)	Pin1 : Brown Pin2 : White Pin3 : Blue Pin4 : Black Pin5 : Grey				



Disposal of E-Waste: This device is in conformity with WEEE Directive and consists of recyclable materials. This product should not be disposed with general waste for preventing negative effects on environment and human health. This product should be disposed to collecting points of authorized recycling facilities. Further information can be reached from authorized unit.



Manufacturer Firm's and Authorized Service's Title, Address Details

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